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Amendments to the Specification

Please replace the paragraph on page 5, lines 10-22, with the following paragraph:

Proximate to the lateral ends of the tabs 1a-1d, knitting is formed with a selection of the needles that must form these regions, with the needle inactive in a one-to-one configuration or with the needle in the one-to-one tuck-stitch position in order to obtain a higher knitting thickness at said regions. More particularly, in the selection with the needle in the one-to-one inactive configuration, considering a set of needles located at the ends of a corresponding sector, alternately, during the rotation in one direction of the needle cylinder, a needle of said set is deactivated and passes, with its hook, below the sinkers of the machine, while the contiguous needle is moved so as to knit at the feed being considered and forms a dropped stitch; during the rotation of the needle cylinder in the opposite direction, the needle, previously excluded from knitting, is moved so as to knit, while the contiguous needle is moved so as to be inactive.

